

B7X BRUSHING MACHINE





MANUFACTURER OF SPECIAL PURPOSE MACHINE SINCE 50 YEARS

HIGH-PRECISION MECHANICS • REPAIR • WATCHMAKING TOOLS

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B7X BRUSHING MACHINE

Machine designed for the angle and polishing of small parts for timepieces and cutting inserts

CONCEPTION A

- Steel base plate (chassis 10mm, decks 30mm)
- Rigid cast iron support for brush shaft bearing mounted on 1 bridge and 2 columns
- Steel sheet tray
- Automatic aluminum profile frame protection according to CE standards
- 7 inch touch screen
- · Built in electrical cabinet
- Service tools

TECHNICAL FEATURES

- Brush speed adjustment from 50 to 500 rpm
- Worktable with 6, 8 or 12 planetary rotating plates for fixing work pallet:
 - table rotation speed: 2 to 8 rpm
 - planetary plate rotation speed: 15.6 to 62.4 rpm
- Recipe system with fully programmed parameters
- Automatic parts detection
- Automatic rotation reversal system
- Brush axis control with pneumatic or digital
- Manual jog rotation switch for table rotation (loading)
- Automatic abrasive dispenser
- Cooling by ventilation fan

Relevage

MACHINE SPECIFICATIONS

Width: 930 mm Depth : 750 mm Height: 1700 mm Weight: 900 kg Power supply:

3 phase 400 V, 50 Hz, 4 kVa

Pneumatic:

0.6 à 1 MPA - 1 Nm3/H Standard colors: Light grey RAL 7035 /

Blue RAL 5007



MACHINE OPTIONAL **FEATURES**

- 12 planetary supports for work plate Ø90 mm
- 8 planetary supports for work plates Ø90 mm
- to Ø140mm • 6 planetary supports for work plates Ø90 mm to Ø140mm Optional items depend on machine requirements)





